PVB Divider Valve

Mobile, Series Progressive Systems



GENERAL

The PVB Divider Valve accurately meters and dispenses lubricant to as many as 20 outlet lines at operating pressures up to 5076 psi. Output volumes are fixed at 0.20cc (0.012 cu. in.) per cycle but can be combined with other outlets by using appropriate fittings for larger outputs. Valves have a cycle indicator pin to provide visual confirmation of system operation. In addition the cycle pin can be fitted with a switch to provide electrical feedback to a system controller.



OPERATION

Operational sequence of a PVB Divider Valve is defined as "progressive," meaning that each valve segment completes its piston stroke, discharging a positive volume of lubricant to the point it serves before the following valve segment operates. As long as lubricant is supplied under pressure to the inlet of the divider valve, these segments will continue to operate in a progressive manner. The divider valves will always follow a constant discharge pattern. When lubricant flow ceases, the pistons will stop. Whenever flow resumes, the pistons will start again at the same point in the discharge cycle.

FEATURES

- + Flexible design allows for on-site configurations
- + Valves available in sizes ranging from 6 to 20 outlets
- + Positive displacement discharge
- + One switch monitors complete system
- + Valves are corrosion resistant

TECHNICAL DATA

Lubricant	Grease	NLGI grade 000-2
	Oil	ISO VG 68 to 1500 at working temp.
	Synthetics	Contact factory prior to use
Discharge/Cycle/Outlet		0.20cc (0.012 cu. in.)
Minimum Pressure		145 psi (10 bar)
Maximum Pressure		5076 psi (350 bar)
Maximum Differential Pressure (between two opposite outlets)		1015 psi (70 bar)
Operating Temperature Range		-13°F to 176°F (-25°C to 80°C)
Material		Carbon steel with surface protection
Surface Protection		Proprietary, 1000-hour salt spray
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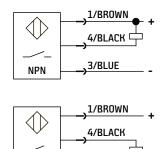
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MONITORING

PVB Divider Valves are available with visual cycle pin and optional cycle switch for electrical feedback (sold separately).

WIRING DIAGRAM



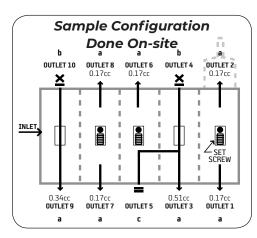
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CONFIGURING OUTLETS

The PVB requires the use of special fittings and/or closure plugs to

configure a specific outlet arrangement. All divider valves are supplied with non-configured outlets on each side and can be converted to working outlets by using fittings or plugs, shown on page 3. Using the appropriate fitting or plug allows you to combine multiple outlets to meet higher output requirements. Closure plugs can also be used to reduce the number of working outlets. See chart below for outlet code descriptions.

Code	Outlet Type	Description
а	Working	Outlet is equipped with special tube fitting.
b	Closed	Lubricant ported to opposite outlet, same segment. (Internal set screw and ball ¹ removed, unused outlet fitted with special closure plug and clamping ring; see required accessories on page 3.)
С	Closed	Lubricant ported to adjacent segment, away from the inlet segment, same side. (Unused outlet fitted with closure plug and copper seal; see required accessories on page 3.) ²



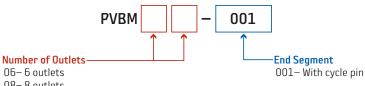
ATTENTION

PNP

Standard or conventional tubing adapters are not appropriate.

- ¹ Set screw (Part #74107-2644) Ball (Part #71961-4114)
- ² Code "c" porting is not possible for the end segment.

HOW TO ORDER



06-6 outlets 08-8 outlets 10-10 outlets 12-12 outlets 14-14 outlets 16-16 outlets 18-18 outlets

20-20 outlets

The PVB Divider Valve features a smart part number ordering system. Choose the number of outlets and the type of end segment. For example: To order a 6 outlet divider valve with a cycle pin, you would use Part #PVBM06-001.

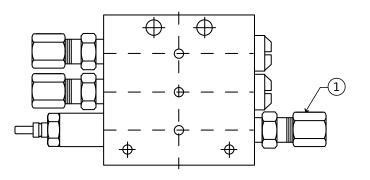
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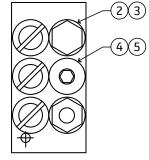
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OUTLET FITTINGS AND ACCESSORIES

Item	Description			Part Number
1	Outlet Fittings	Compression	3/16" O.D. TBG outlet fittings with check valve	35360
			6mm O.D. TBG outlet fittings with check valve	23301
		Quick connect	1/4" O.D. TBG outlet fittings with check valve	AR5116
			4mm O.D. TBG outlet fittings with check valve	35895
			6mm O.D. TBG outlet fittings with check valve	AR5195
	Outlet Adapter		1/8" O.D. NPT(F) outlet fitting with check valve	29076
2	Closure plug – "b" porting (singling) 74161-1851		74161-1851	





3	Clamping ring – "b" porting (singling)	23292
4	Closure plug – "c" porting	74161-5741
5	Copper seal – "c" porting	72712-1094

Accessories

	Description	Part Number
	PVB bracket	35417
	1/4-20 Grade 8 – 1.625" bolt	35642
	1/4-20 Grade 8 – Nylon locknut	35539
	Proximity cycle switch with LED (NPN) (Use with SMDC controller, MultiPort II)	66925S003*
	Proximity cycle switch with LED (PNP) (Use with pCo controller)	66925-1311*
	Cable, Straight, 10 meters long	76928-2863
	Cable, 90°, 10 meters long	76928-2833
·	Field Wireable Connector, Straight, 5-pole	23694
	Field Wireable Connector, 90°, 5-pole	23694-1

^{*} Use with cable part #76928-2863 or #76928-2833



Outlet Fitting



"b" Porting – Closure Plug & Clamping Ring



"c" Porting – Closure Plug & Copper Seal

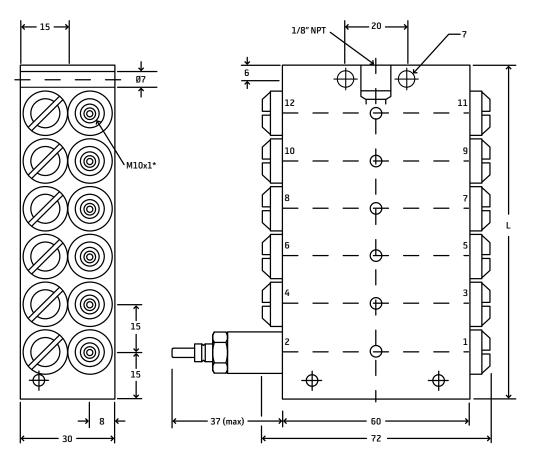
For additional accessories, see *Brochure #35544: Mobile Accessories Catalog.*

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DIMENSIONAL SCHEMATICS



Measurements shown in millimeters unless otherwise noted.

* Refer to page 3 for tubing connections and accessories.

Outlets (Qty)	L
6	60mm
8	75mm
10	90mm
12	105mm
14	120mm
16	135mm
18	150mm
20	165 mm

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